



# Refurbishment Kits for Hydraulic Breakers

## Epiroc First Refurbishment Kit

The kit is about a first overhaul after 1,000 hours of operation or 12 month in use.

### The scope of our First Refurbishment Kits

- Seal kit
- Lower wear bush kit
- Helicoil kit for HB

## Epiroc Midlife Refurbishment Kit

The kit is about giving a new warranty protected future to your hydraulic breakers after 3,000 hours of service.

After a long and productive work, the Midlife Refurbishment Kit offers your breaker a brand new life. When refurbishment is done using our kit and authorized Epiroc service for performing the job, the breaker is restored to its original factory conditions. After refurbishing and by using genuine Epiroc working tools, your breaker will have six months factory warranty.

### The scope of our Midlife Refurbishment Kits

- Piston
- Wear Kits (includes Seal kit, Plastic part kit, Noise protection kit, Lower breaker part kit among others)
- Tensioning Bolt kit
- 1 box Bio Chisel paste
- If applicable, high pressure accumulator repair kit, Dust Protector kit
- Connecting kit ContiLube® II, Label kit



**United in performance.  
Inspired by innovation.**



## Features

## Benefits

- **High-quality overhaul**
  - An experienced and trained technician will conduct the refurbishment, inspecting everything in detail, and replacing all parts as recommended by factory.
- **Genuine parts**
  - Genuine parts, with the same great quality, design and tolerances as those used when the breaker was first manufactured, will ensure your breaker's productivity will be optimal again.
- **Attractive investment**
  - For much less than the price of a new unit, your breaker will be up and running in an optimal condition and keep working for a long period.
- **Maximized residual value**
  - Production demands change over time, and in the future you may need a bigger or smaller breaker. Refurbishing your breaker, you will easily earn back your investment. When you trade it in for a new model, the residual value of your old refurbished unit will be much higher.

Breaker model	First Refurbishment Kits		Midlife Refurbishment Kits	
	Steel – Part no.	Bronze – Part no.	Kit	Part no.
MB 750 Standard	3363 1236 45	3363 1236 46	Steel	3363 1175 61
MB 750 Dust	3363 1236 45	3363 1236 46	Dust Steel	3363 1175 62
MB 1000 Standard	3363 1236 47	3363 1236 48	Steel from DEQ141001 on	3363 1175 64
MB 1000 Dust	3363 1236 47	3363 1236 48	Dust Steel from DEQ141001 on	3363 1175 66
MB 1200 Dust	3363 1236 49	3363 1236 50	Dust Steel	3363 1175 67
MB 1200 Standard	3363 1236 49	3363 1236 50	Steel	3363 1175 69
MB 1500 Standard	33631 236 51	3363 1236 52	Steel from DEQ130431 on	3363 1175 72
MB 1500 Dust	33631 236 51	3363 1236 52	Dust Steel from DEQ140073 on	3363 1175 74
MB 1650 Standard	3363 1236 53	3363123654	Steel from DEQ180501	3363 1235 25
MB 1650 Dust	3363 1236 53	3363123654	Dust Steel from DEQ180501	3363 1235 26
HB 2000 Standard	3363 1236 55	3363 1236 56	Steel from DEQ140424 on	3363 1175 81
HB 2000 Standard	3363 1236 55	3363 1236 56	Bronze from DEQ140424 on	3363 1175 83
HB 2000 Dust	3363 1236 55	3363 1236 56	Dust Steel from DEQ140404 on	3363 1175 85
HB 2000 Dust	3363 1236 55	3363 1236 56	Dust Bronze from DEQ140404 on	3363 1175 87
HB 2500 Standard	3363 1236 57	3363 1236 58	Steel from DEQ140409 on	3363 1175 93
HB 2500 Standard	3363 1236 57	3363 1236 58	Bronze from DEQ140409 on	3363 1175 95
HB 2500 Dust	3363 1236 57	3363 1236 58	Dust Steel from DEQ140439 on	3363 1175 97
HB 2500 Dust	3363 1236 57	3363 1236 58	Dust Bronze from DEQ140439 on	3363 1175 99
HB 3100 Standard	3363 1236 59	3363 1236 60	Steel from DEQ140782 on	3363 1176 05
HB 3100 Standard	3363 1236 59	3363 1236 60	Bronze from DEQ140782 on	3363 1176 07
HB 3100 Dust	3363 1236 59	3363 1236 60	Dust Steel from DEQ140393 on	3363 1176 09
HB 3100 Dust	3363 1236 59	3363 1236 60	Dust Bronze from DEQ140393 on	3363 1176 11
HB 3600 Standard	3363 1236 61	3363 1236 62	Steel from DEQ140533 on	3363 1176 13
HB 3600 Standard	3363 1236 61	3363 1236 62	Bronze from DEQ140533 on	3363 1176 15
HB 3600 Dust	3363 1236 61	3363 1236 62	Dust Steel from DEQ141040 on	3363 1176 17
HB 3600 Dust	3363 1236 61	3363 1236 62	Dust Bronze from DEQ141040 on	3363 1176 19
HB 4100 Standard	3363 1236 63	3363 1236 64	Steel from DEQ140484 on	3363 1176 21
HB 4100 Standard	3363 1236 63	3363 1236 64	Bronze from DEQ140484 on	3363 1176 23
HB 4100 Dust	3363 1236 63	3363 1236 64	Dust Steel from DEQ140882 on	3363 1176 25
HB 4100 Dust	3363 1236 63	3363 1236 64	Dust Bronze from DEQ140882 on	3363 1176 27
HB 4700 Standard	3363 1236 65	3363 1236 66	Steel from DEQ140632 on	3363 1176 33
HB 4700 Standard	3363 1236 65	3363 1236 66	Bronze from DEQ140632 on	3363 1176 35
HB 4700 Dust	3363 1236 65	3363 1236 66	Dust Steel from DEQ140632 on	3363 1176 37
HB 4700 Dust	3363 1236 65	3363 1236 66	Dust Bronze from DEQ140632 on	3363 1176 39
HB 5800 Standard	3363 1236 67	3363 1236 68	Steel from 170 on	3363 1176 41
HB 5800 Standard	3363 1236 67	3363 1236 68	Bronze from 170 on	3363 1176 43
HB 5800 Dust	3363 1236 67	3363 1236 68	Dust Steel from 170 on	3363 1176 45
HB 5800 Dust	3363 1236 67	3363 1236 68	Dust Bronze from 170 on	3363 1176 47
HB 7000 Standard	3363 1236 69	3363 1236 70	Steel from 270 on	3363 1176 49
HB 7000 Standard	3363 1236 69	3363 1236 70	Bronze from 270 on	3363 1176 51
HB 7000 Dust	3363 1236 69	3363 1236 70	Dust Steel from 270 on	3363 1176 53
HB 7000 Dust	3363 1236 69	3363 1236 70	Dust Bronze from 270 on	3363 1176 55
HB 10000 Dust	3363 1236 71	3363 1236 72	Dust Steel from DEQ121277 on	3363 1176 57
HB 10000 Dust	3363 1236 71	3363 1236 72	Dust Bronze from DEQ121277 on	3363 1176 59

## Contact your Epiroc service center or authorized service partner

Our skilled technicians in the Epiroc service centers and authorized distributors will conduct the refurbishment – fast and at a location close to you. **epiroc.com**

