

# SmartROC C50

Surface drill rig for quarrying, mining and construction

Hole diameter: 90–152 mm (3.5– 6")





# Speed, power and precision

The SmartROC C50 from Epiroc gives you the best of both worlds. The rig combines high penetration rates with superior hole quality – even in the most challenging conditions.

The outstanding precision of the COPROD system provides you with optimal blasting results, increased

safety and a sustainable outcome in the whole quarrying and surface mining operation.

Two feeds lengths are available - standard or long.

Fewer hoses and couplings makes maintenance easier.

## + Main benefits

**The superior precision** in the drilling gives you optimal blasting results, increased safety and quality throughout the whole operation.

**The low fuel consumption**, the low amount of energy loss and the long service life reduces your total running cost.

**SmartROC rigs deliver** – shift after shift. We know what is important to you in the end: productivity and profitability.

A fully-automated drill cycle reaches the desired hole depth whilst adding and extracting rods automatically.

NOTE: This rig features local modifications and may differ from SmartROC C50 machines sold in other markets.



Regular servicing from an Epiroc technician will safeguard your investment and keep availability and productivity high.



Smart features such as Hole Navigation System (HNS) helps you make smart decisions that improve your entire operation.



The quiet, air-conditioned safety cabin is ROPS and FOPS-approved. A happy operator means better productivity.

Progressive drilling control especially for COPROD.

The SmartROC C50 is equipped with the powerful, enduring and well-proven 3060CR rock drill.

The operator interacts with the rig via an intuitive, easy-to-use touchscreen display. The rig control system also helps keep downtime to a minimum by assisting with maintenance and troubleshooting.

Efficient hydraulic system which utilizes a small hydraulic tank and short hoses which makes for easy maintenance and problem solving.



Discover more about the SmartROC C50.



Discover more about COPROD drilling tools from Epiroc.

**6<sup>th</sup> Sense**  
Smart. Safe. Seamless.

SmartROC C50 is a 6<sup>th</sup> Sense product.

6<sup>th</sup> Sense is the Epiroc way of optimizing your value chain through automation, system integration and information management.



Scan to read more about 6<sup>th</sup> Sense



# Safety, efficiency and productivity are built into every single detail

The SmartROC C50 is designed to perform. It is one of the fastest, safest and most efficient drill rigs available on the market today. Featuring unique and well-proven COPROD technology, the SmartROC C50 delivers – even under the most demanding conditions.



## + Superior hole quality with COPROD

With COPROD drill strings you can select the most efficient drill rod outer diameter. SmartROC functions enable you to adapt the water flushing capability to match the selected hole diameter and not risk destroying the hole walls by over-flushing or getting stuck due to low flushing. The smooth joints of the COPROD drill string means the flushing air speed is the same from the bottom to the top of the hole – this means totally straight and smooth hole walls. By adapting the flushing, fuel is saved and the life of consumable items is increased.



## + Plan your work then implement your plan

The SmartROC C50 features a fully automated drill cycle to ensure drilling goes as planned. Rods are added and extracted automatically to reach the desired depth. This provides consistency to the operation and the rig is less dependent on the operator. Auto feed alignment ensures that the desired angle is maintained during drilling – crucial for optimum blasting results. Our optional Hole Navigation System (HNS) ensures the holes are in the right place on the bench. The SmartROC C50 delivers results you can count on – shift after shift.



## + Further improved fuel efficiency

The entire system is designed to minimize energy loss. The operator can adjust precisely the flushing air volume and the dust collector fan speed according to need directly from the cabin. This ensures that both deliver only what is necessary for the best performance. Engine RPM and compressor load are self-adjusting according to demand. Three variable hydraulic pumps help lower engine speed during none-drilling time and tramming. Additionally, an automatic cooler-fan control is fitted as standard.



# A comprehensive service offering

Even the best equipment needs to be serviced regularly to make sure it sustains peak performance. An Epiroc service solution offers peace of mind, maximizing availability and performance throughout the lifetime of your equipment. We focus on safety, productivity and reliability.

By combining genuine parts and an Epiroc service from our certified technicians, we safeguard your productivity – wherever you are.

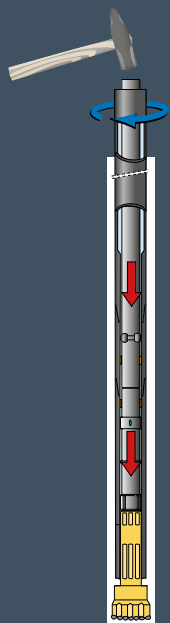
# The secret of COPROD

Compared to traditional drilling methods, our COPROD system has a longer service life. It's also the most efficient way to transfer energy, as the unique dual string design allows more power to be transferred to the drill bit through the jointless inner rods.

Inside each rigid, threaded pipe section is an impact rod furnished with stop lugs to keep it in place. The COPROD sections are joined together via the drill pipes.

The drill pipes only transmit rotation force. All the negative effects from transmission of impact energy through the threads is entirely eliminated. The result? High impact power with minimal wear.

The outer pipes are smooth and flush along the entire length of the drill string. This means it's almost impossible for jamming to occur. The unique design of the COPROD head eliminates the rod guide and reduces air passage in the bit spline area to an absolute minimum. This prevents shank breakage, while the improved airflow reduces clogging in the bit. The drill bit is made of a new grade of steel with high impact and fatigue strength. In combination with the system's low air pressure (12 bar), less airflow in the annulus space results in up to 50% longer life.





Technical specifications

Main components

- Crawler type two speed undercarriage with track oscillation system
  - Caterpillar turbo charged diesel engines
  - Atlas Copco screw type compressor
  - Hydraulic cooling system for 50 °C ambient temperature
- Warning sound and flashing light
  - Fixed boom system
  - Hydraulic chain feed system with hose guide
  - Hydraulic rock drill/COP 3060CR
  - Rock drill lubrication system
  - Progressive COP Logic
- Toe-hole drilling system
  - Carousel type rod handling system
  - Hydraulic breakout table with double drill steel support and movable dust collector hood
  - Double hose drum
  - Dust Collection System (DCT)

Safety cabin

- ROPS and FOPS-approved with rubber vibration dampers
  - 2 x wipers with washer
  - Rear view mirrors
  - Clear laminated glass (front and roof windows)
  - Clear toughened glass (side and rear windows)
- Fully adjustable operator's seat and foot rest
  - Cabin light
  - Rig inclination indicator
  - Rear view mirror
  - 6 kg dry chemical fire extinguisher, type ABE class III
  - 24 V outlet socket
- Electric combined engine/inclination/ hole depth instrument display
  - Adjustable foot rest
  - Combined front mounted platform/ tool box
  - Air conditioning

Hole range and length (recommended)

Drill rig	Hole range	
SmartROC C50 <b>standard feed</b>	Ø 90–152 mm (3.5–6")	
Hydraulic Rod Handling System for max hole length, 8 x 4.5 m (14.8 ft) COPROD sections	Thread (mm), COPROD sections	Hole length
	CR 76, CR 89	36 m (118 ft)
	CR 102	31.5 m (103.5 ft)
SmartROC C50 <b>long feed</b>		
Hydraulic Rod Handling System for max hole length, 5 x 6 m (19.7 ft) COPROD sections plus 7.3 m (24 ft) starter rod	Thread (mm), COPROD sections	Hole length
	CR 89, CR 102	37 m (121 ft)

Engine

CAT C9.3B, turbo charged diesel engine Tier 3/ EU Stage IIIA - HVO 100 compliant	Metric	US
Power rating at 1 900 rpm	250 kW	340 hp
CAT C9.3B, turbo charged diesel engine Tier 4 Final /EU Stage 5 (EU/US cert) - HVO 100 compliant	Metric	US
Power rating at 1 900 rpm	250 kW	340 hp

Compressor

Atlas Copco C146-07, screw type compressor	Metric	US
Working pressure, max	12 bar	174 psi
FAD at normal working pressure	223 l/s	472 cfm

Hydraulic system

Hydraulic oil cooler	Metric	US
Max ambient temperature	50°C	122°F
Pumps at 1900 rpm		
Axial piston pump (1)	160 l/min	42.3 gal/min
Axial piston pump (2)	120 l/min	31.7 gal/min
Axial piston pump (3)	40 l/min	10.6 gal/min
Gear pump (4)	40 l/min	10.6 gal/min
Gear pump (5)	40 l/min	10.6 gal/min
Return and drainage filters		
Filtration rate	10 µm absolute	

Volumes

	Metric	US
Hydraulic oil tank	100 l	36.4 gal
Hydraulic system, total	240 l	63.4 gal
Compressor oil	52 l	13.7 gal
Diesel engine oil	32 l	8.4 gal
Diesel engine, cooling water	75 l	19.8 gal
Diesel engine, fuel tank	400 l	105.7 gal
Traction gear	3 l	0.8 gal
Lubrication tank (ECL)	23 l	6.1 gal

Technical specifications

Hydraulic rock drill

Rock drill	Drill rig	Impact power	Max hydraulic pressure	Max impact rate	Max torque	Approx. weight
COP 3060CR	SmartROC C50	30 kW (41 hp)	240 bar (3 481 psi)	50 hz	2 450 Nm (1 807 ibf/ft)	395 kg (871 lb)

Selection of options

Carrier

- Track chains with triple grouser pads
- Hydraulic support leg
- Hydraulic winch including wire with towing eye and wire guides
- Heavy duty air intake filters for engine and compressor
- Protection rails on top of canopy
- Diesel driven engine heater
- Insulated and heated compressor regulation system
- Screw sampler device
- Extra LED work lights
- Electric fuel filling pump
- Fast fuel filling system
- Integrated jetwash (watermist system required)

Safety cabin

- 10 mm clear laminated front / 8 mm laminated side / 8 mm toughened, clear or tinted
- 24 mm clear laminated front / 8 mm laminated side / 8 mm toughened, clear or tinted
- 10 mm tinted roof window
- Sun shade kit
- Window wiper, right hand side

- Bluetooth radio
- Combined warning sound and warning light – BEACON type
- Reverse camera

Feed

- Service winch with jib boom mounted on the feed
- Wide feed foot
- Thread lubrication, spray system
- Protective guard, according to EN16228

Water mist system

- Water mist system, water pump, one or two 400 l water tanks
- Artic-ready water mist system, water pump, one or two 400 l water tanks

Lubrication

- Central lubrication system, type Lincoln
- Artic hydraulic oil, VG 32
- Tropical hydraulic oil, VG 68
- Biological hydraulic oil, VG 46

Hole and inclination systems

- GPS compass aiming unit
- Laser plane receiver for hole depth
- Hole Navigation System

Automation & Software

- Measure while drilling
- Rig Remote Access
- Radio Remote Control (RRC)

Parts and Services products

- ROC Care
- COP Care

Optional accessories

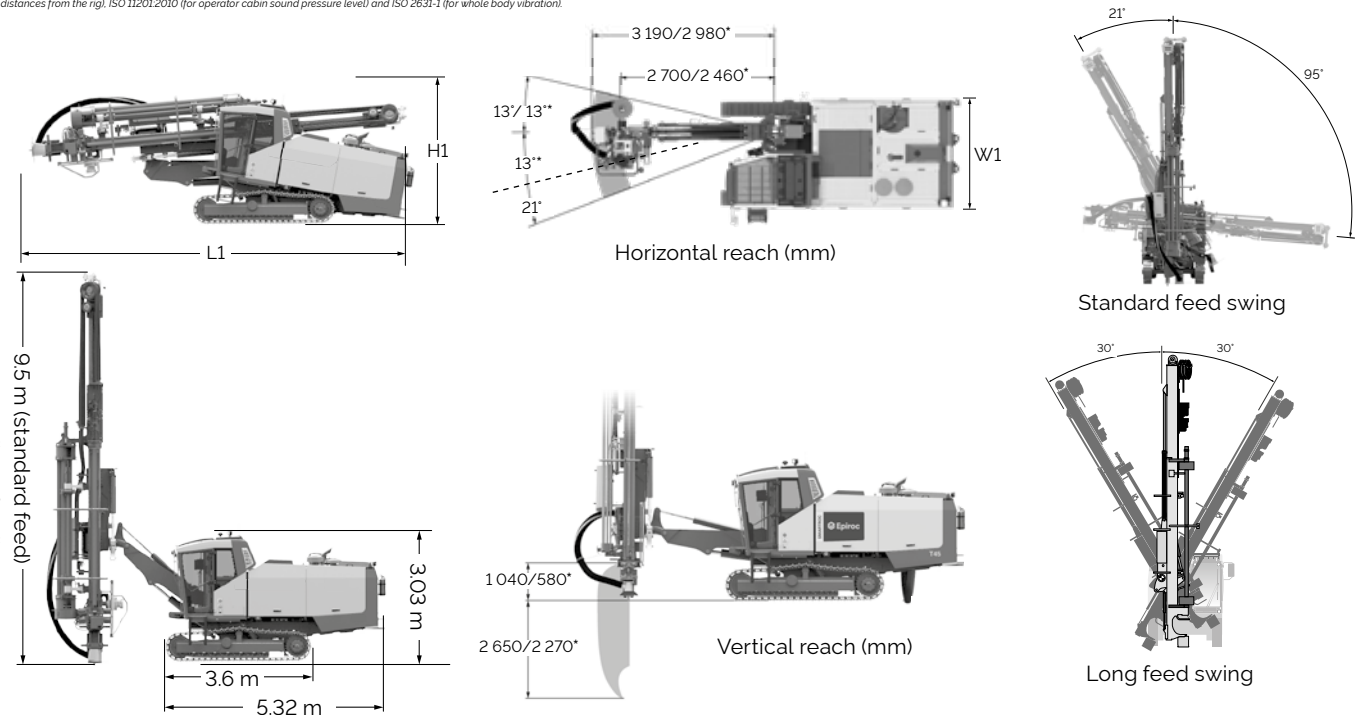
- Gas charging equipment (for rock drill)
- First 50 hours service kit for compressor
- Lubrication kit
- RCS service tool box
- Electrical tool kit

Dimensions

Feed dumped	Metric	US
Height (H1)	Standard feed: 3 500 mm Long feed: 3 600 mm	Standard feed: 138" Long feed: 142"
Length (L1)	Standard feed: 10 600 mm Long feed: 12 500 mm	Standard feed: 417" Long feed: 492"
Width (W1) <i>Long feed rig is fitting with wider spaced tracks</i>	Standard feed: 2.5 mm Long feed: 3 mm	Standard feed: 98.4" Long feed: 118"

Weight

Standard unit excluding all options and COPROD sections (empty weight)	Metric	US
SmartROC C50 standard feed	20 300 kg	44 754 lb
SmartROC C50 long feed	22 100 kg	48 722 lb



\* The declared noise emission values should be combined with a measurement uncertainty of Kpa-6 dB. The sum of declared measured value and the uncertainty value represent an upper limit of the range, in which measured values are likely to be included. The values were determined in accordance with the standards ISO 3744:2010 (for sound power level estimation), ISO 11203:1995 (for sound pressure calculation at different distances from the rig), ISO 11201:2010 (for operator cabin sound pressure level) and ISO 2631-1 (for whole body vibration).

# United in performance. Inspired by innovation.

Performance unites us, innovation inspires us, and commitment drives us to keep moving forward. Count on Epiroc to deliver the solutions you need to succeed today and the technology to lead tomorrow.

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