# **Minetruck MT65 S**

Underground mine truck with 65-tonne load capacity





# Efficient haulage

Minetruck MT65 S is a high-capacity, automation-ready underground truck, engineered with smart features to ensure productivity, safety, and reliability in larger underground mining and construction operations. Combining high ramp speeds with improved energy efficiency, this mining truck leads to dramatically increased productivity, reducing fuel consumption and overall running costs.



An additional load weighing display is available as option. Thanks to the additional display, the loader operator is enabled to optimize the fill factor of the dump box. This also minimizes the risk of overloading.



The robust dump box has a load capacity of 65 metric tonnes and the load-weighting system monitors the loading process.



Minetruck MT65 S is ready for automation. When automated, this mine truck increases productivity by consistent and predictable tramming cycles. These can be extended into the time between the shifts.

# Main benefits

**Productivity** - Having an increased speed, thanks to the optimized drivetrain, and a 65-tonne haulage capacity, Minetruck MT65 S offers high productivity, while lowering fuel consumption

**Safety** - Minetruck MT65 S is the benchmark in safety for underground mining trucks. Engineered with safety in mind, it includes smart features such as automatic brake test, open-door brake-apply function, and neutral brake apply

**Reliability** - thanks to extended life of the main components, a completely new electrical system and a more protected component location. Additionally, as a result of the newly developed software, the operator is able to utilize the machine's full potential

Deep Automation capabilities can be provided Integrated load weighing system or easier

SAHR brakes at all wheel ends

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Cabin electrics, air filters, jump start connector and batteries easy to reach

Tiltable cabin for easy service

Front axle suspension

\* Optional equipment

# Minetruck MT65 S is designed to ramp up productivity

Minetruck MT65 S is designed for fast productive haulage in large mining and construction operations. With a smart system and robust components, the Minetruck MT65 S ensures productivity, reliability, operator safety, and comfort along with ease of maintenance.



## + Comfortable in the long run

Minetruck MT65 S is comfortable and easy to operate. Thanks to the great steering feel, front-axle suspension, ergonomic operator environment with low noise levels, this truck is pleasant to operate for long periods.



#### + Haul deeper

Unlock valuable machine working time with a direct impact on production output by combining Epiroc Deep Automation with the Minetruck MT65 S. This enables fleets of underground mine trucks to continuously operate on autonomous hauling loops, even when blasting and while venting out blast fumes. Operators control these from a safe control center without being exposed to hazardous environments.



#### + Increased speed

Minetruck MT65 S comes with an increased speed of 10% going up the ramp as well as 18% going downhill, depending on your application. This is a result of the updated axle ratio, transmission, and optimized gear selection, making sure the gear shifting will take place at the right time, both during upshifting and downshifting.



# A comprehensive service offering

Even the best equipment needs to be serviced regularly to make sure it sustains peak performance. An Epiroc service solution offers peace of mind, maximizing availability and performance throughout the lifetime of your equipment. We focus on safety, productivity and reliability.

By combining genuine parts and an Epiroc service from our certified technicians, we safeguard your productivity – wherever you are.



#### Minetruck MT65 S

Minetruck MT65 S is the benchmark in safety for underground mine trucks. It is equipped with many smart features, such as automatic brake test, neutral break apply, and hill decend assist that provides increased safety to the operation and operator.

Without compromising on safety, Minetruck MT65 S has the highest payload in its segment, increasing productivity, while lowering fuel consumption. Thanks to the updated drivetrain, the machine enjoys new speeds going up the ramp as well down hill, increasing the number of cycles per shift. At the same time, through Epiroc's telematics solutions offering you live data and the machine's smart control system, known as Epiroc's Rig Control System (RCS), you will be able to utilize the machine's full potential at all times.

Besides, Minetruck MT65 S is built with the operator's comfort in mind. Having a spacious ergonomically designed cabin, and a front axle suspension system for superior operator comfort, the machine supports minimizing operator fatigue, making it easy and enjoyable to work underground.

What is more, the tiltable cabin for easy access to the engine, together with the new color setting in the engine compartment, filter monitoring system, and onboard diagnostics continuously showing the operator key data and machine status, provide an easy and safe service of the Minetruck MT65 S.



#### **Engine**

	Standard	Alternative*
Brand/model	Cummins QSK19 EPA Tier 2	Cummins QSK19 Tier 4 F/ Stage V
Power rating	567 kW/760 hp @ 2 100 rpm	567 kW/760 hp @ 2 000 rpm
Maximum torque	3 084 @ 1500 rpm	3 084 @ 1 500 rpm
MSHA Part 7 ventilation rate	1359 m3/min	708 m3/min
MSHA Part 7 particulate index	467 m3/min	85 m3/min

Standard: Dry type air cleaner, catalytic exhaust purifier and silencer, remote engine engine oil and cooling fluid drain, cooling package with tube type radiator. Alternative: Different after treatment system (dry type air filter, SCR, Diesel emission fluid system with separate tank/filling point including dosing pump and hoses/

\* Please note! Require ultra low sulphur diesel and low ash engine oil

\*MSHA = Mine Safety and Health Administration, USA. Ventilation rate = quantity of additional ventilation air required to dilute raw exhaust emission to a respective level per engine.

\*\*Particulate Index = Calculated air flow for minimum diesel particulate matter (DPM) dilution to a safe level per engine

#### **Axles**

Brand/model	Kessler D111
Differentials: front	Open
Differentials: rear	Open

#### **Fuel**

Fuel tank capacity	644 liters
Fuel filtration, primary, including water trap	7 μm
Anti-siphon fuel supply	3 µm

Epiroc underground trucks are compatible with HVO100 fuel

#### **Specifications**

Capacities	
Payload capacity	65 000 kg
Motion times	
Dumping	13 sec
Weights (standard equipped vehicle empty weight)	
Approximate weight	46 300 kg
Axle load, front end	33 600 kg
Axle load, rear end	12 700 kg

'Weights are approximate and given with filled fluids and standard configurated vehicle (e.g. standard equipment, 2.2 t/m3 dump box etc.)

#### **Electrical system**

System voltage: start and accessories	24 V					
Mine duty high output alternator	140 Amps					
Converter	24/12 V					
Driving lights LED	9x40 W, 2x80 W					
Isolation switch lockout						
Main switch isolator						
Tail and brake lights						
Load lights, mounted on back of cabin/canopy						
Side light - opposite operator						
Front and rear turn signals						
Front and rear position lights	Front and rear position lights					
Machine status indicator light mounted on canopy						
3x emergency stop buttons with fuel shut off valve						
Start up alarm						

# Technical specifications

#### Control system Operator display with intuitive interface Logging of production data, number of dump boxes, fuel consumption and distance, engine and transmission diagnostics etc Automatic brake test function with logging Save machine logged data on USB memory stick Right hand side camera Rear camera and monitor Audio-visual reverse alarm Steering soft stop Filter supervision Inclination gear lockout Gear lockout with tray up Upbox/dropbox oil contanmination supervision Telematics (Certia) Hill decent assist Machine speed limit

#### Main frame

Lock or support stand on articulation, raised dump box and tilted cabin Central manual lubrication system

Lifting lugs

Towing points

Removable belly guards

Engine oil pre lube

 $Front-axle\ oscillating\ suspension\ solution\ with\ hydraulic\ suspension\ cylinders\ and$ accumulator cushioning. Maximum travel, 140 mm

Steering soft stop

#### **Brakes**

Seperate brake cooling tank, capacity	85 liters				
Service/parking/emergency brakes	SAHR				
Fully enclosed, force-cooled, multiple wet discs at each wheel end					
Brake apply after 3 sec in neutral					
Electric brake release pump					

#### **Tires**

Tire size front and rear	35/65R33				
Tubeless tires design for underground mine service*					
'As applications and conditions vary; Epiroc recommends that the user consults with tire suppliers to obtain the optimum tire selection.					

#### Hydraulic system

System pressure	23 MPa
Hydraulic tank capacity	292 liters
Filtration, return line	12 µm
Electric pump for hydraulic tank fill	24 V
Heavy duty load sensing piston pumps	

#### **Transmission**

Brand/model	Allison 6625
Planetary, automatic 6 speeds forward/2 s	speeds reverse with integral single stage
converter with automatic lock up	

Upbox, power transmitted through a gear box

Dropbox, power transmitted through a gear box

#### **Operator's compartment**

Forward seated cabin with steering wheel (ISO ROPS and FOPS)

Automatic climate control, pressurized with filtrered air

Trainer seat with seat belt

Door open brake apply (at low speeds)

Open door retainer

Air suspended seat with 3-point retractable seat belt

Emergency exit (and rescue mission)

Window wipers on front and window facing towards engine

Sliding window on door

Horn

Tilt/telescopic steering wheel

Heated rear view mirrors

External sound level according to ISO 6395 LwA 117 dB(A)

Sound level in cabin according to ISO 6396 LpA 80 dB(A)

Whole body vibration value according to EN 14253 A(8)w maximum 0.65 +/- 0.2m/s $^2$ 

#### Grade performance\*

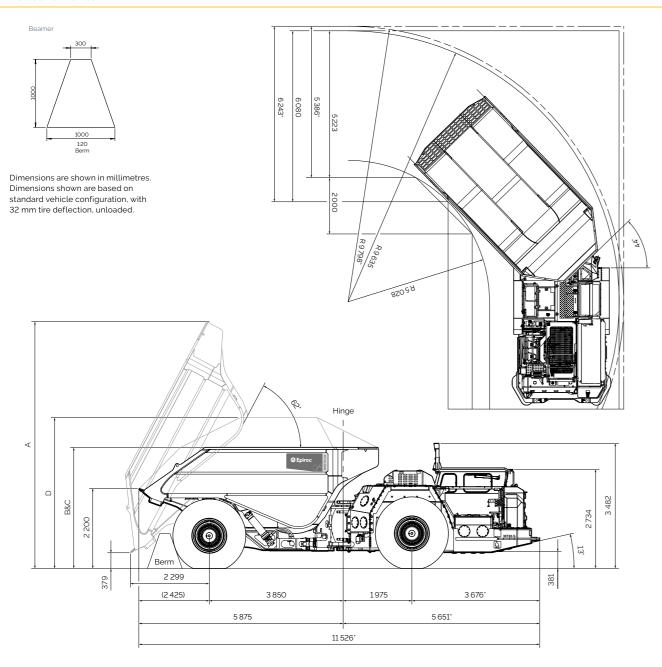
Retarder, hydraulic retarder, with separate pedal

Standard	configuration, bo	x empty										
%	Grade	0.0	2.0	4.0	6.0	8.0	10.0	12.0	14.0	16.0	18.0	20.0
	T			I	I			1				T
Ratio	Grade	-	-	-	-	1:12	1:10	1:8	1:7	-	-	1:5
	1st gear	5.4	5.4	5.4	5.4	5.4	5.4	5.4	5.4	5.4	5.4	5.4
	2nd gear	8.1	8.1	8.0	8.0	8.0	8.0	8.0	8.0	8.0	8.0	7.9
Km/h	3rd gear	10.7	10.7	10.7	10.7	10.7	10.7	10.6	10.6	10.6	10.6	10.5
KIIIZ II	4th gear	16.0	15.9	15.9	15.8	15.8	15.7	15.7	15.7	15.6	15.6	15.5
	5th gear	21.5	21.5	21.4	21.3	21.2	21.1	21.0	20.9	19.9	18.3	13.8
	6th gear	32.0	31.9	31.7	31.5	31.3	28.9	23.4	-	-	-	-
Standard	configuration, bo	x loaded										
%	Grade	0.0	2.0	4.0	6.0	8.0	10.0	12.0	14.0	16.0	18.0	20.0
Ratio	Grade	-	-	-	-	1:12	1:10	1:8	1:7	-	-	1:5
	1st gear	5.4	5.4	5.4	5.4	5.4	5.3	5.3	5.3	5.3	5.3	5.3
	2nd gear	8.0	8.0	8.0	7.9	7.9	7.9	7.9	7.8	7.8	7.4	6.8
Km/h	3rd gear	10.7	10.7	10.6	10.6	10.5	10.4	10.2	9.2	-	-	-
Km/n	4th gear	15.9	15.8	15.6	15.5	14.0	-	-	-	-	-	-
	5th gear	21.3	21.2	20.9	16.4	-	-	-	-	-	-	-
	6th gear	31.5	30.3	-	_	_	_	_	-	_	_	-

\*These are theoretical calculations and should be seen as a reference only. 3% rolling resistance assumed. Actual performance may vary depending on the application. Continuous operation is recommended on maximum 1:7 grade.

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#### 1. Measurements



#### **Dump boxes**

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					STD		Ejector style dump box
Volume, SAE heaped (m3)		40.4	36.1	32.5	29.6	27	33.5
Volume, semi-heaped (m3)	37,2	32,7	29,2	25,9	24,1	30	
Volume, SAE struck (m3)	34	29,3	25,9	22,1	21,2	26.5	
Maximum material density (t/m3)	1.6	1.8	2.0	2.2	2.4	1.6	
Dump height (mm)	А	7 125	7 009	6 594	6 594	6 467	N/A
SAE heaped height (mm)	D	4 266	4 018	3 846	3 652	3 627	4 091
Spill guard height (mm)	В	-	-	-	3 094	2 990	3 343
Load height (mm)	С	3 514	3 266	3 094	2 900	2 950	3 343
Width over dump box (mm)	'	3 500	3 500	3 500	3500	3 200	3 500
Widht inside dump box (mm)	3 306	3 306	3 306	3 306	3 306	3 300	

\*Ejector box has a different functionality, reduced capacity, different dimensions affecting turning radius etc., more sizes can be available, please consult Epiroc for more information.



#### Options

#### **Automation features**

Simulations to virtually evaluate the productivity levels that can be achieved

Single-level autonomous haulage loops underground

 $\hbox{Multi-level autonomous haulage, including spiral ramp in 3D}\\$ 

Multi-level autonomous and transition to surface haulage

Two way autonomous traffic, meet and pass at wide meeting points

Tele-remote operation for recording autonomous routes or other situations

Driver Assist for tele-remote, to avoid wall collisions

#### Main frame

Optional box sizes

Wheel chocks and brackets

Central automatic lubrication system (with low level warning)

Guard rails

Corrosion resistant radiator

Ansul manually activated fire suppression system with engine shut down

Hand held fire extinguishes

Cold weather package 120 V or 240 V: Block heater, battery charger, fuel heater, hydraulic oil heater, transmission oil heater, arctic oil

Wiggins fast fuel fill

Wiggins fast fill for engine oil, transmission, hydraulic and radiator

#### Electrical system

Engine starter isolator

Detachable service light (required for CE approved vehicles)

Battery jump start receptacle

Amber strobe light - power on

#### Digital products

Fleet monitoring with Fleet+ on My Epiroc

Machine and fleet data via APIs

#### Control system

Load camera and load lights

Highest allowed gears

Collision avoidance system (CAS) interface

Emergency steering

Load weighing

Tire monitoring system

Machine protection system (engine, transmisison, hydraulic, lubrication)\*

Overspeed protection system

Machine warm up\*

Configurable setting at dump box up\*

Operational ID; manage operator, material, haulage points, delay codes etc.  $\!\!\!^\star$ 

Turbo timer \*

\* Local adaptations - explain more

#### Operator's compartment

Air suspended seat with 4-point retractable seat belt

Seat cover

Media player

Sun visor

## Hydraulic system

Arctic oil

#### Fuel

Diesel filter with heater element

#### **Parts and Service solutions**

Preventive maintenance kits

Parts & Repair kits

Upgrade kits

Midlife kits

Service agreements

Reman components
RigScan audits

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# Automate your operation

Minetruck MT65 S can be provided with industry leading automation capabilities. Unlocking value when taking your material handling to the next level.



# + Limit exposure to challenges at depths

By operating the machine autonomously from a control room, operator exposure to high temperatures, radon and silica dust are limited.

## + Turn idle time into working time

Don't park your Minetruck while blasting and waiting for blast fumes to vent. Automation allows your Minetruck to keep working relentlessly. Adding valuable hours of work every day.

## + Autonomous haulage at large scale

Deep Automation can seamlessly orchestrate up to 35 autonomous machines within a single system instance. It ensures safe access control, efficient dispatch of haulage assignments, and precise traffic coordination for your material handling operations.

Designed for 24/7 haulage, it excels on dedicated ramps, haulage levels, or loops connecting ore sites with critical infrastructure.



Read more about how you can automate your operation

# Related underground loader - Scooptram ST18 S

Combining strenght and agility, the Scooptram ST18 S is built for high productivity in large-size underground mines. It offers unbeatable safety feature to secure your operation. At the same time, thanks to the integrated converter lock-up. load sensing hydraulic, traction control and the intelligent Epiroc Rig Control System (RCS), you will enjoy new levels of productivity. With the Scooptram ST18 S the operator can count on a spacious cabin, ergonomic controls, dual ride control and soft stop for steering and boom movements.



#### Engine

Cummins X15 turbo charged diesel engine							
Emmissions standard	EPA Tier 3/ EU Stage IIIA	EPA Tier 4 Final/ EU Stage 5					
Power rating at 2 000 rpm	336 kW/450 hp	352 kW/472 hp					
Maximum torque at 1 000-1 400 rpm	2 100 Nm	2 350 Nm					
MSHA Part 7 ventilation rate	495 m³/min	481 m³/min					
MSHA Part 7 particulate index	481 m³/min	14 m³/min					

Tier III/EU Stage IIIA: Dry type air filter, catalytic purifier and silencer, exhaust heat protection, cooling package with tube type radiator, remote engine oil and cooling fuel drain.

Tier 4 final/EU Stage V: Different engine, coolers, different after-treatment systems (dry type air filter with cyclone functionality, SCR, DPF, Diesel emission fluid system with separate tank/fill point including dosing pump and hoses/cables).

Please note! Requires ultra-low sulfur diesel and low ash engine oil.

#### **Specifications**

Capacities	
Tramming	17 500 kg
Breakout force, hydraulic	28 500 kg
Breakout force, mechanical	26 000 kg
Weights (Standard empty vehicle)	
Approximate weight	51 500 kg
Axle load, front end	25 000 kg
Axle load, rear end	26 500 kg
Motion times	
Boom raising	7.2 sec
Boom lowering	4.0 sec
Dumping	2.2 sec

# United in performance. Inspired by innovation.

Performance unites us, innovation inspires us, and commitment drives us to keep moving forward.

Count on Epiroc to deliver the solutions you need to succeed today and the technology to lead tomorrow.

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